



Td5 Flywheel Bolt Torque Settings:

- 1. 40 Nm torqued diagonally**
- 2. 90° Turn**
- 3. Final torque check @ 180 Nm**

***Use a small amount of thread lock**

Clean crank face (debris trapped can cause vibration/ off balance)

***Degrease the flywheel extensively using Brake/ Clutch cleaner**

***Check orientation of Drive plate – “Gearbox Side”**